



**Product Data Sheet &
General Processing Conditions**

**RTP 205 B TFE 13 SI 2
Nylon 6/10 (PA)
Glass Fiber
PTFE Lubricated
Silicone Lubricated**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	30 %	30 %	
Specific Gravity	1.41	1.41	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0020 - 0.0040 in/in	0.20 - 0.40 %	D 955
MECHANICAL			
Impact Strength, Izod notched 1/8 in (3.2 mm) section	2.5 ft-lbs/in	133 J/m	D 256
unnotched 1/8 in (3.2 mm) section	19.0 ft-lbs/in	1014 J/m	D 4812
Tensile Strength	18000 psi	124 MPa	D 638
Tensile Elongation	2.5 - 4.0 %	2.5 - 4.0 %	D 638
Tensile Modulus	1.20 x 10 ⁶ psi	8274 MPa	D 638
Flexural Strength	29000 psi	200 MPa	D 790
Flexural Modulus	1.15 x 10 ⁶ psi	7929 MPa	D 790

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	410 °F	210 °C	D 648
Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 18000 psi	69 - 124 MPa
Melt Temperature	530 - 570 °F	277 - 299 °C
Mold Temperature	150 - 225 °F	66 - 107 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.